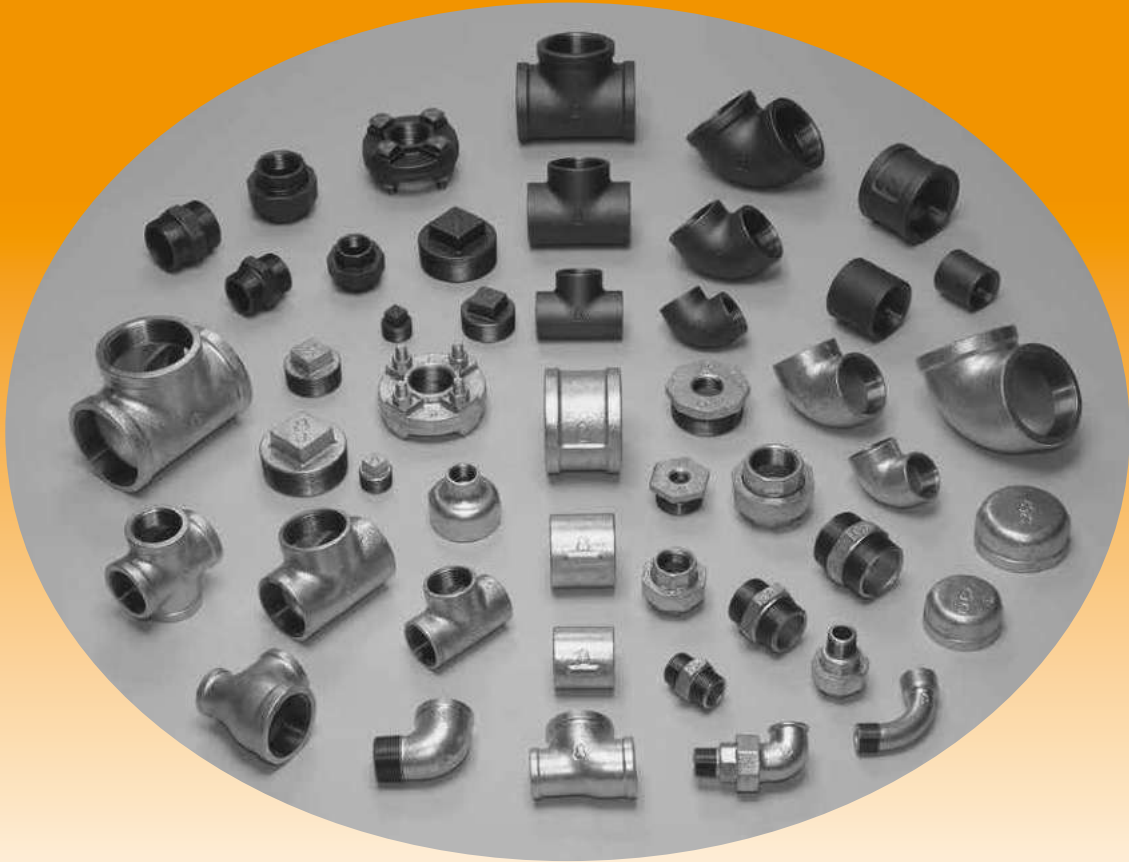


GOURD  BRAND

MALLEABLE IRON PIPE FITTINGS

Proterial, Ltd.

MALLEABLE IRON PIPE FITTINGS



GOURD BRAND malleable iron pipe fittings are manufactured by Proterial, Ltd. the leading manufacturer of malleable iron pipe fittings in the world with a century of experience.

The high quality of **GOURD BRAND** pipe fittings is achieved by strict quality control in every stage of the manufacturing process.

GOURD BRAND has lived up to its reputation for excellence in quality, variety, and punctual delivery, which is known the world over.

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Technical Information

1) Material

GOURD BRAND pipe fittings made of black heart malleable iron to ASTM A197

2) Specification

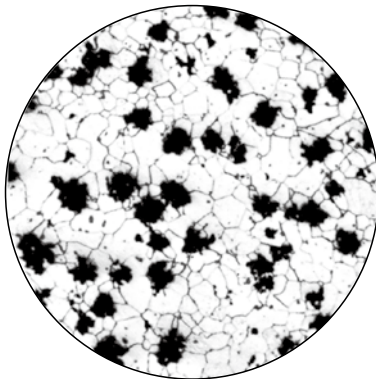
ANSI/ASME B16.3, B16.14, B16.39

3) Thread

NPT:ANSI/ASME B1.20.1, BS/DIN:ISO7-1:1994

4) Galvanized

NPT/BS/DIN:ANSI/ASTM A153 / A153M (equiv. BS143 & 1256/EN10242)



Microstructure of the **GOURD BRAND**
Black Heart Malleable Iron after Annealing (x100)

5) Pressure - Temperature Ratings

Maximum Working Pressure for Class 150lbs	
Temperature(°C)	Pressure(bar)
-29 to 66	20.7
100	17.5
125	15.2
150	12.8
175	10.5*1

*1 Permissible for service temperature up to 186°C, reflecting the temperature of saturated steam at 10.3 bar.

General Notes;

(a) 1bar = 14.5psi = 100kPa (b) °C = $\frac{°F-32}{1.8}$

6) Tolerances*2

Size	Tolerance(mm)	Size	Tolerance(mm)
1/8	±0.8	1 1/2,2	±2.0
1/4	±1.0	2 1/2,3	±2.5
3/8	±1.3	4,5	±3.0
1/2,3/4	±1.5	6	±3.6
1, 1 1/4	±1.8		

*2 The tolerances listed in the table are the allowable tolerances for the dimensions from the center to the end of the fittings and apply to the items specified in ANSI/ASME. Tolerances for end-to-end dimensions and lengths of the fittings including reducers shall be twice those given. The largest bore's tolerance to be applied in reducing fittings. These tolerances do not apply to caps, plugs, bushings, locknuts, and unions. (See ANSI/ASME 16.3)

For dimensions of plugs, bushings, and locknuts, see ANSI/ASME B16.14.

For dimensions of unions, see ANSI/ASME B16.39.

Ordering Information

1) When ordering the **GOURD BRAND** Pipe Fittings, please specify the requirements:

- Type of thread.
- Black or Galvanized.
- Fig. number.
- Name, size and quantity.

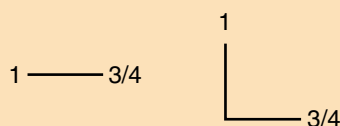
2) To minimize handling costs, **GOURD BRAND** Pipe Fittings shall require quantities suitable for exports.

3) To avoid confusion, **GOURD BRAND** Pipe Fittings with different diameters should be described as follows,

A Two Ways Fittings; Larger diameter comes first, and smaller second.

(Example A)

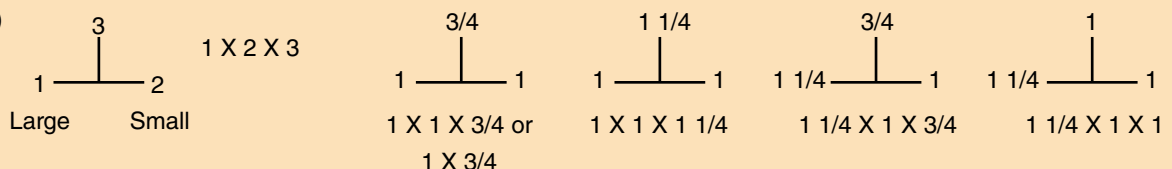
1 X 3/4



B Three Ways Fittings (Tees)

Larger diameter of the two on the same line comes first and smaller second, and the remaining third.

(Example B)

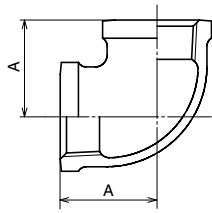


Items and Dimensions of Class 150

Elbows 90° Banded Equal

Fig.002

BL

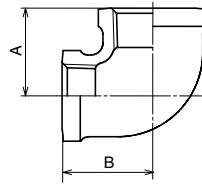


Size (Inch)	Dimension (mm) A
1/8	17.5
1/4 ●	20.0
3/8	24.1
1/2	28.5
3/4	33.3
1	38.1
1 1/4	44.5
1 1/2	49.3
2	57.2
2 1/2	68.6
3	78.2
4	96.3
5	114.3
6	130.3

Elbows 90° Banded Reducing

Fig.002

BRL

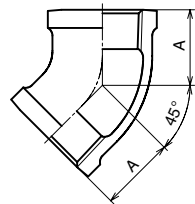


Size (Inch)	Dimensions (mm)	
	A	B
1/4X1/8 ●	18.8	18.0
3/8X1/8 ●	19.0	21.6
3/8X1/4 ●	20.0	22.9
1/2X1/4	24.6	24.9
1/2X3/8	26.4	26.2
3/4X1/2	30.5	31.0
1X1/2	32.0	35.5
1X3/4	34.8	36.8
1 1/4X1/2	34.0	38.9
1 1/4X3/4	36.8	41.2
1 1/4X1	40.1	42.4
1 1/2X1/2 *	37.9	45.2
1 1/2X3/4 ●	42.0	46.0
1 1/2X1	41.9	45.7
1 1/2X1 1/4	46.2	47.8
2X3/4	40.6	50.0
2X1	43.9	51.3
2X1 1/4	48.3	53.3
2X1 1/2	51.3	54.9
2 1/2X2	60.7	66.0
3X1 *	50.0	68.0
3X2	64.0	73.4

Elbows 45° Banded Equal

Fig.004

BL45

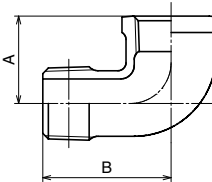


Size (Inch)	Dimensions (mm) A
1/2	22.4
3/4	24.9
1	28.5
1 1/4	32.8
1 1/2	36.3
2	42.7
2 1/2	49.5
3	55.1
4	66.3
6	87.9

Street Elbows 90° Banded Equal

Fig.006

SL

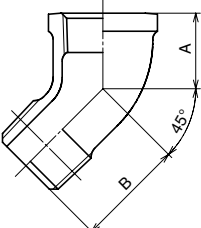


Size (Inch)	Dimensions (mm)	
	A	B
1/8	17.5	25.4
1/4 ●	19.0	30.2
3/8	24.1	36.6
1/2	28.5	41.2
3/4	33.3	48.0
1	38.1	54.4
1 1/4	44.5	62.2
1 1/2	49.3	68.3
2	57.2	82.8
2 1/2	68.6	98.0
3	78.2	114.6
4	96.3	144.5

Street Elbows 45° Banded Equal

Fig.007

SL45

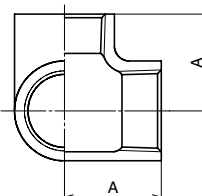


Size (Inch)	Dimensions (mm)	
	A	B
1/2 ●	22.4	33.0
3/4 ●	24.9	37.5
1 ●	28.5	43.0
1 1/4 ●	32.8	47.4
1 1/2 ●	36.3	51.7
2 ●	42.7	60.4

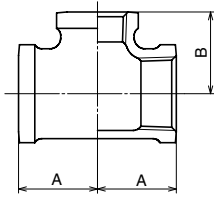
Side Outlet Elbows Banded *

Fig.009

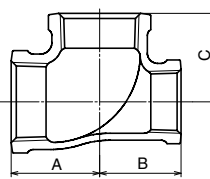
SOL



Size (Inch)	Dimensions (mm) A
1/2	28.4
3/4	33.3
1	38.1
1 1/4	44.5
1 1/2	49.3
2	57.2

Tees Banded Reducing
Fig.011
BRT


Size (Inch)	Dimensions (mm)	
	A	B
3/8X1/4 ●	20.0	22.0
1/2X1/8 ★	22.6	23.5
1/2X1/4	24.6	24.9
1/2X3/8	26.4	26.2
3/4X3/8	28.5	28.7
3/4X1/2	30.5	31.0
1X1/4	28.2	31.0
1X3/8	30.0	32.3
1X1/2	32.0	35.5
1X3/4	34.8	36.8
1 1/4X1/2	34.0	38.9
1 1/4X3/4	36.8	41.2
1 1/4X1	40.1	42.4
1 1/2X1/2	35.8	42.2
1 1/2X3/4	38.6	44.5
1 1/2X1	41.9	45.7
1 1/2X1 1/4	46.2	47.8
2X1/2	37.9	47.8
2X3/4	40.6	50.0
2X1	43.9	51.3
2X1 1/4	48.3	53.3
2X1 1/2	51.3	54.9
2 1/2X1/2 ★	41.0	57.0
2 1/2X3/4	44.2	58.9
2 1/2X1	47.5	60.2
2 1/2X1 1/4	51.8	62.2
2 1/2X1 1/2	54.9	63.8
2 1/2X2	60.7	66.0
3X1/2 ★	43.0	65.0
3X3/4	47.5	66.3
3X1	50.8	67.6
3X1 1/4	55.1	69.6
3X1 1/2	58.2	71.1
3X2	64.0	73.4
3X2 1/2	71.9	76.0
4X1 ★	57.0	83.0
4X1 1/4★	61.0	86.0
4X1 1/2	63.8	84.3
4X2	69.6	86.6
4X2 1/2	77.5	89.2
4X3	83.8	91.4
6X4	104.9	125.5

Tees Banded Reducing
Fig.011
BRT


Size (Inch)	Dimensions (mm)		
	A	B	C
1/2X1/2X3/4 ★	30.0	30.0	30.0
1/2X1/2X1 ★	33.0	33.0	32.0
3/4X1/2X1/2	30.5	28.5	31.0
3/4X1/2X3/4	33.3	31.0	33.3
3/4X3/4X1 ★	35.7	35.7	35.3
1X1/2X1/2 ●	32.0	27.0	33.0
1X1/2X3/4	34.8	31.0	36.8
1X1/2X1	38.1	35.5	38.1
1X3/4X1/2 ●	32.0	30.5	33.0
1X3/4X3/4	34.8	33.3	36.8
1X3/4X1	38.1	36.8	38.1
1X1X1 1/4	42.4	42.4	40.1
1X1X1 1/2	45.7	45.7	41.9
1 1/4X1/2X3/4 ★	37.0	30.0	40.0
1 1/4X1/2X1	40.1	34.5	42.4
1 1/4X1/2X1 1/4	44.5	38.9	44.5
1 1/4X3/4X1 1/4	44.5	41.2	44.5
1 1/4X1X1/2	34.0	32.0	38.9
1 1/4X1X3/4	36.8	34.8	41.2
1 1/4X1X1	40.1	38.1	42.4
1 1/4X1X1 1/4	44.5	42.4	44.5
1 1/4X1 1/4X1 1/2	47.8	47.8	46.2
1 1/2X1/2X1 1/2	49.3	42.2	49.3
1 1/2X1X1	41.9	38.1	45.7
1 1/2X1X1 1/4	46.2	42.4	47.8
1 1/2X1X1 1/2	49.3	45.7	49.3
1 1/2X1 1/4X1/2	35.8	34.0	42.2
1 1/2X1 1/4X3/4	38.6	36.3	44.5
1 1/2X1 1/4X1	41.9	40.1	45.7
1 1/2X1 1/4X1 1/4	46.2	44.5	47.8
1 1/2X1 1/4X1 1/2	49.3	47.8	49.3
1 1/2X1 1/2X2	54.9	54.9	51.3
2X1/2X2	57.2	47.8	57.2
2X3/4X2	57.2	50.0	57.2
2X1X2	57.2	51.3	57.2
2X1 1/4X1 ★	45.0	41.0	52.0
2X1 1/4X1 1/4	48.3	44.5	53.3
2X1 1/2X3/4 ★	41.0	38.0	50.0
2X1 1/2X1	43.9	41.9	51.3
2X1 1/2X1 1/4	48.3	46.2	53.3
2X1 1/2X1 1/2	51.3	49.3	54.9
2 1/2X2X1 1/2 ★	55.0	52.0	62.0
2 1/2X2X2	60.7	57.2	66.0
3X2X2	64.0	57.2	73.4
3X2 1/2X2 1/2	71.9	68.6	76.0

★Item based on our own specification.

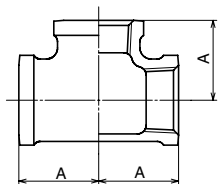
● Size is specified by ANSI/ASME, but Dimensions are based on our standards.

Items and Dimensions of Class 150

Tees Banded Equal

Fig.011

BT

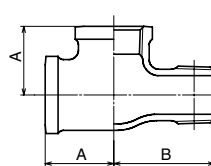


Size (Inch)	Dimension (mm) A
1/8	17.5
1/4 ●	20.0
3/8	24.1
1/2	28.5
3/4	33.3
1	38.1
1 1/4	44.5
1 1/2	49.3
2	57.2
2 1/2	68.6
3	78.2
4	96.3
5	114.3
6	130.3

Service Tees Banded Equal

Fig.012

ST

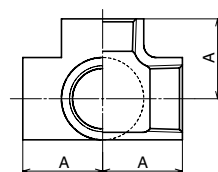


Size (Inch)	Dimension (mm)	
	A	B
1/2	28.5	41.2
3/4	33.3	48.0
1	38.1	54.4
1 1/4	44.5	62.2
1 1/2	49.3	68.3
2 ●	57.2	79.0

Side Outlet Tees Plain *

Fig.013

SOT

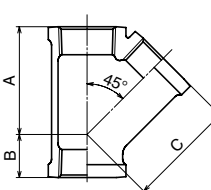


Size (Inch)	Dimension (mm) A
1/2	27.0
3/4	32.0
1	39.0
1 1/4	46.0
1 1/2	48.0
2	57.0

Y Branches 45° Banded

Fig.014

BY45

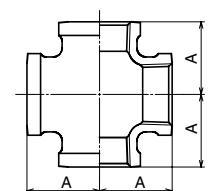


Size (Inch)	Dimension (mm)		
	A	B	C
1/2	43.4	15.5	43.4
3/4	52.1	18.3	52.1
1	61.7	21.6	61.7
1 1/4	74.2	25.9	74.2
1 1/2	83.3	27.9	83.3
2	99.8	37.5	99.8

Crosses Banded Equal

Fig.016

BCR

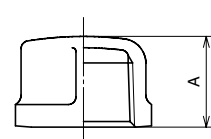


Size (Inch)	Dimension (mm) A
1/2	28.5
3/4	33.3
1	38.1
1 1/4	44.5
1 1/2	49.3
2	57.2
2 1/2	68.6
3	78.2
4	96.3

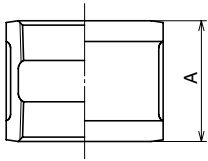
Caps Banded

Fig.018

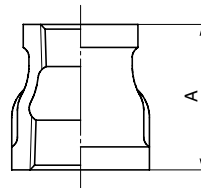
BCA



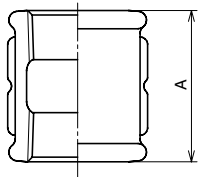
Size (Inch)	Dimension (mm) A (min.)
1/8	13.5
1/4 ●	15.0
3/8	18.8
1/2 ●	20.5
3/4 ●	23.0
1 ●	28.0
1 1/4 ●	31.0
1 1/2 ●	32.0
2 ●	35.0
2 1/2 ●	41.0
3	45.7
4	52.8

Sockets Banded Equal With Ribs
Fig.020
BS


Size (Inch)	Dimension (mm) A
1/8 ●	22.0
1/4	26.9
3/8	29.5
1/2	34.0
3/4	38.6
1	42.4
1 1/4	49.0
1 1/2	54.6
2	64.3
2 1/2	73.2
3	80.8
4	93.7
5 *	95.0
6 *	105.0

Reducing Sockets Banded
Fig.022
BRS


Size (Inch)	Dimension (mm) A
1/4X1/8	25.4
3/8X1/8	28.7
3/8X1/4	28.7
1/2X1/4	31.8
1/2X3/8	31.8
3/4X3/8	36.6
3/4X1/2	36.6
1X3/8	42.9
1X1/2	42.9
1X3/4	42.9
1 1/4X1/2	52.3
1 1/4X3/4	52.3
1 1/4X1 ●	48.0
1 1/2X1/2 ●	54.0
1 1/2X3/4 ●	54.0
1 1/2X1 ●	54.0
1 1/2X1 1/4 ●	52.0
2X1/2	71.4
2X3/4	71.4
2X1	71.4
2X1 1/4	71.4
2X1 1/2	71.4
2 1/2X1	82.6
2 1/2X1 1/4	82.6
2 1/2X1 1/2	82.6
2 1/2X2	82.6
3X3/4 ●	74.0
3X1 ●	72.0
3X1 1/4	93.7
3X1 1/2	93.7
3X2	93.7
3X2 1/2	93.7
4X1 1/2	111.3
4X2	111.3
4X2 1/2	111.3
4X3	111.3
6X4 *	105.0

Sockets Right & Left Hand Threads With *
Fig.020A
EBS


Size (Inch)	Dimension (mm) A
3/8	31.0
1/2	35.0
3/4	40.0
1	44.5
1 1/4	50.0
1 1/2	55.0
2	62.5

Type of Thread:Rp

Locknuts
Fig.024
LN


Size (Inch)	Dimension (mm)	
	A (min.)	B (min.)
1/2	7.9	30.0
3/4	8.6	36.3
1	9.7	44.5
1 1/4	10.7	53.3
1 1/2	11.9	59.7
2	13.5	73.2
2 1/2	15.0	88.9
3	17.0	108.5
4	20.3	136.7

Type of Thread:NPSL

*Item based on our own specification.

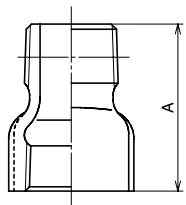
● Size is specified by ANSI/ASME, but Dimensions are based on our standards.

Items and Dimensions of Class 150

Extension Pieces Banded *

Fig.025

X

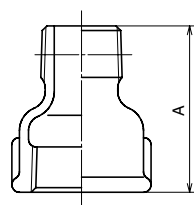


Size (Inch)	Dimensions (mm) A
3/8	34.0
1/2	42.0
3/4	48.0
1	55.0
1 1/4	60.0
1 1/2	65.0
2	70.0

Sockets Reducing Male & Female *

Fig.025A

MFS

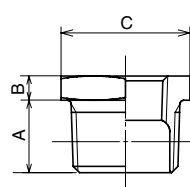


Size (Inch)	Dimensions (mm) A
1/2X3/8	43.0
3/4X1/2	48.0
1X3/4	55.0
1 1/4X1/2	60.0
1 1/4X1	60.0
1 1/2X3/4	63.0
1 1/2X1	63.0
1 1/2X1 1/4	63.0
2X1	70.0
2X1 1/4	70.0
2X1 1/2	70.0

Bushings

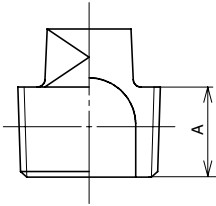
Fig.026

BU

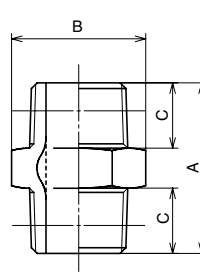


Size (Inch)	Dimensions (mm)		
	A (min.)	B (min.)	C (min.)
1/4X1/8	11.2	3.6	16.3
3/8X1/8	12.2	4.1	17.3
3/8X1/4	12.2	4.1	17.3
1/2X1/8	14.2	4.8	22.1
1/2X1/4	14.2	4.8	22.1
1/2X3/8	14.2	4.8	22.1
3/4X1/8	16.0	5.6	29.2
3/4X1/4	16.0	5.6	29.2
3/4X3/8	16.0	5.6	29.2
3/4X1/2	16.0	5.6	29.2
1X1/8 *	20.0	7.0	38.0
1X1/4 *	20.0	7.0	38.0
1X3/8 *	22.3	7.0	38.0
1X1/2	19.1	6.4	36.1
1X3/4	19.1	6.4	36.1
1 1/4X1/2 *	22.0	8.0	46.0
1 1/4X3/4	20.3	7.1	44.7
1 1/4X1	20.3	7.1	44.7
1 1/2X3/8 *	25.3	9.0	54.0
1 1/2X1/2 *	25.3	9.0	54.0
1 1/2X3/4 *	25.3	9.0	54.0
1 1/2X1	21.1	7.9	50.8
1 1/2X1 1/4	21.1	7.9	50.8
2X3/8 *	27.3	11.0	63.0
2X1/2 *	27.3	11.0	63.0
2X3/4 *	27.3	11.0	63.0
2X1 *	27.3	11.0	63.0
2X1 1/4	22.4	8.6	63.0
2X1 1/2	22.4	8.6	63.0
2 1/2X3/4 *	30.3	11.0	80.0
2 1/2X1 *	30.3	11.0	80.0
2 1/2X1 1/4 *	30.3	11.0	80.0
2 1/2X1 1/2 ●	27.2	10.0	68.1
2 1/2X2	27.2	9.4	75.7
3X1 *	34.3	12.0	95.0
3X1 1/4 *	34.3	12.0	95.0
3X1 1/2 *	34.3	12.0	95.0
3X2 ●	34.3	12.0	95.0
3X2 1/2 ●	34.3	12.0	95.0
4X1 *	39.3	14.0	120.0
4X1 1/4 *	39.3	14.0	120.0
4X1 1/2 *	39.3	14.0	120.0
4X2 *	39.3	14.0	120.0
4X2 1/2 *	39.3	14.0	120.0
4X3	31.0	12.7	117.3
5X2 *	40.0	15.0	145.0
5X3 *	40.0	15.0	145.0
5X4 ●	40.0	15.0	145.0
6X3 *	44.0	18.0	175.0
6X4 *	44.0	18.0	175.0
6X5 ●	44.0	18.0	175.0

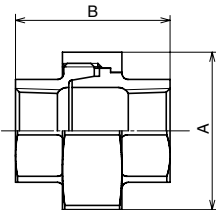


Plugs Plain
Fig.028
P


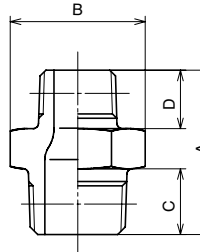
Size (Inch)		Dimensions (mm) A (min.)
1/4	●	9.0
3/8	●	9.5
1/2		14.2
3/4		16.0
1	●	16.5
1 1/4	●	17.0
1 1/2	●	17.5
2	●	18.0
2 1/2		27.2
3		28.7
4	*	31.0

Nipples Equal *
Fig.032
NI


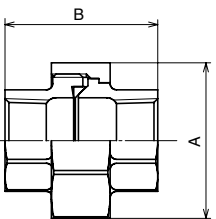
Size (Inch)	Dimension (mm)		
	A	B	C
1/8	32.0	14.0	11.0
1/4	34.0	17.0	12.0
3/8	36.0	21.0	13.0
1/2	45.0	26.0	18.5
3/4	48.0	31.0	19.5
1	53.0	38.0	21.5
1 1/4	56.0	46.0	23.0
1 1/2	60.0	54.0	24.0
2	70.0	69.0	29.0
2 1/2	76.0	80.0	29.5
3	84.0	95.0	33.5
4	95.0	120.0	38.5
5	110.0	145.0	44.0
6	116.0	170.0	46.0

Unions Taper Seat Iron to Iron Female *
Fig.031A
UC


Size (Inch)	Dimension (mm)	
	A	B
3/8	37.0	43.0
1/2	42.0	46.5
3/4	49.0	50.5
1	59.0	57.0
1 1/4	69.0	64.0
1 1/2	78.0	69.5
2	93.0	76.5
2 1/2	112.0	85.0
3	127.0	94.0
4	158.0	113.0

Nipples Reducing *
Fig.032A
RNI


Size (Inch)	Dimension (mm)			
	A	B	C	D
3/8X1/4	38.0	21.0	14.5	13.5
1/2X1/4	42.5	26.0	18.5	14.0
1/2X3/8	43.0	26.0	18.5	14.5
3/4X3/8	43.2	32.3	18.7	13.5
3/4X1/2	47.0	32.0	19.0	17.0
1X1/2	52.0	38.0	22.0	18.0
1X3/4	53.0	38.0	22.0	19.0
1 1/4X1/2	52.0	46.0	22.0	18.0
1 1/4X3/4	56.0	46.0	23.5	20.5
1 1/4X1	59.0	46.0	23.0	21.0
1 1/2X1/2	63.0	54.0	25.0	20.0
1 1/2X1	60.0	54.0	25.0	24.0
1 1/2X1 1/4	60.0	54.0	23.0	23.0
2X1	68.0	63.0	27.5	25.0
2X1 1/4	70.5	63.0	27.5	25.0
2X1 1/2	70.0	63.0	27.5	27.0
2 1/2X1 1/2	68.0	80.0	28.0	23.0
2 1/2X2	70.0	80.0	28.0	25.0
3X2	86.0	95.0	40.0	29.0
3X2 1/2	77.0	95.0	32.0	28.0
4X2	80.0	120.0	37.0	25.0
4X3	87.0	120.0	37.0	32.0

Unions Brass to Iron Seat Female
Fig.031B
US


Size (Inch)	Dimension (mm)	
	A(min.)	B(min.)
3/8	32.0	40.9
1/2	● 36.8	43.5
3/4	43.4	49.3
1	52.6	52.3
1 1/4	63.5	57.4
1 1/2	● 71.6	61.0
2	86.6	69.9
2 1/2	104.6	81.8
3	120.7	88.9
4	152.4	97.8

*Item based on our own specification.

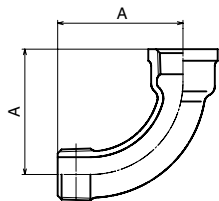
● Size is specified by ANSI/ASME, but Dimensions are based on our standards.

Items and Dimensions of Class 150

Bends 90° Bended Male & Female *

Fig.033B

BMBE

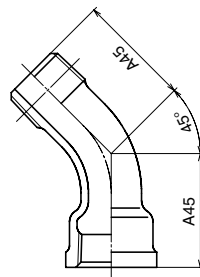


Size (Inch)	Dimensions (mm) A
3/8	44.0
1/2	52.0
3/4	65.0
1	82.0
1 1/4	100.0
1 1/2	115.0
2	140.0
2 1/2	171.5
3	205.0
4	260.0

Bends 45° Bended Male & Female *

Fig.033C

BMBE45

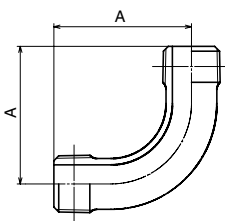


Size (Inch)	Dimensions (mm) A
1/2	38.0
3/4	45.0
1	55.0
1 1/4	63.0
1 1/2	70.0
2	85.0
2 1/2	100.0
3	115.0
4	145.0

Bends 90° Male *

Fig.035

OBE

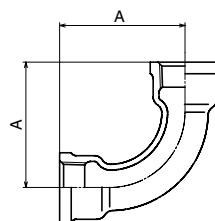


Size (Inch)	Dimension (mm) A
1/2	52.0
3/4	65.0

Bends 90° Bended Female *

Fig.036B

BIBE

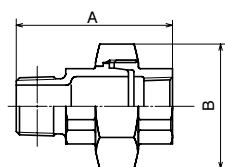


Size (Inch)	Dimension (mm) A
3/8	44.0
1/2	52.0
3/4	65.0
1	82.0
1 1/4	100.0
1 1/2	115.0
2	140.0
2 1/2	171.5
3	205.0
4	260.0

Unions Taper Seat Male Female *

Fig.040A

MUC

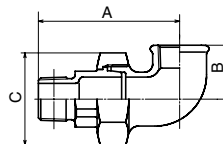


Size (Inch)	Dimension (mm)	
	A	B
3/8	57.5	37.0
1/2	65.0	42.0
3/4	71.5	49.0
1	80.8	59.0
1 1/4	90.8	69.0
1 1/2	96.5	78.0
2	107.5	93.0
2 1/2	119.8	112.0
3	131.7	127.0

Union Elbows Taper Seat Male & Female *

Fig.043A

MULC

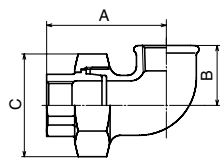


Size (Inch)	Dimension (mm)		
	A	B	C
1/2	78.5	27.0	42.0
3/4	87.0	33.0	49.0
1	98.3	38.0	59.0
1 1/4	110.3	45.0	69.0
1 1/2	122.0	50.0	78.0
2	136.5	58.0	93.0

Unions Elbow Taper Seat Female *

Fig.040A

ULC

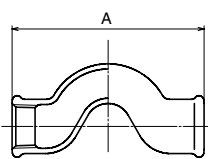


Size (Inch)	Dimension (mm)		
	A	B	C
1/2	60.5	27.0	42.0
3/4	66.5	33.0	49.0
1	74.8	38.0	59.0
1 1/4	83.8	45.0	69.0
1 1/2	95.5	50.0	78.0
2	106.0	58.0	93.0

Crossovers, Equal *

Fig.050

NOS



Size (Inch)	Dimension (mm) A
1/2	92.0
3/4	112.0
1	140.0

*Item based on our own specification.

Outline for Class 300

Pressure - Temperature Ratings

Maximum Working Pressure for Class 300lbs, Bar				
Temperature(°C)	1/4 - 1	1 1/4 - 2	2 1/2 - 3	Unions
- 29 to 66	137.9	103.4	69.0	41.4
100	119.6	90.5	61.5	37.5
125	106.4	81.1	56.1	34.6
150	93.1	71.8	50.7	31.7
175	79.9	62.5	45.2	28.9
200	66.6	53.1	39.8	26.0
225	53.4	43.8	34.3	23.1
250	40.1	34.5	28.9	20.3
275	26.9	25.2	23.4	17.4
288	20.7	20.7	20.7	15.9

Available Items

Fig.	Name and abbreviation		Size (Inch)
650	90° Elbows	HBL	1/2 - 5
652	45° Elbows	HBL45	1/2 - 5
653	90° Street Elbows	HSL	1/2 - 3
654	Tees	HBT	1/2 - 4
655	Reducing Tees	HBRT	3/4X1/2-2X1 1/2
656	Sockets	HBS	1/2 - 3
657	Reducing Sockets	HBR	3/4X1/2-2X1 1/2
658	Caps	HBCA	1/2 - 3
659	Bushings	HBU	3/4X1/2-4X3
661	Unions Brass to Iron Seat Female	HUS	1/2 - 3

For further details, please contact us.



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History

- 1910 The Tobata Foundry Co., which later became the Tobata Works, established. This was the first modern malleables manufacturing facility in Japan.
- 1922 Kizugawa Manufacturing, which later became the Kuwana Works, established as a plant specializing in fittings. Purchased in 1926 by the Tobata Foundry Co.
- 1935 Name of the Tobata Foundry Co. changed to Kokusan Industries, Ltd.
- 1937 Kokusan Industries, Ltd. purchased by Hitachi, Ltd.
- 1956 Hitachi Metals Industries, Ltd. established (Capital: ¥1 billion provided by Hitachi, Ltd.). Hitachi, Ltd., transferred its metals business and five plants to Hitachi Metals Industries, Ltd. (Tobata, Fukagawa, Kuwana, Wakamatsu, and Yasugi), and business activities began.
- 1965 Hitachi Metals America, Ltd., established in the United States.
- 1967 Merged with Hitachi Metals, Ltd., to change par value of shares and company name.
- 1970 Hitachi Metals Europe GmbH established in Germany.
- 1979 Hitachi Metals Singapore Pte. Ltd. established in Singapore.
- 1991 Recognized as ISO9002 Quality Management System (Kuwana Works).
- 1999 Recognized as ISO14001 Environment Quality Management System (Kuwana Works).
- 2003 Revised as ISO9001 Quality Management System (Kuwana Works).
- 2015 Hitachi Metals Korea Co., Ltd. established.
- 2023 Company name changed from Hitachi Metals, Ltd. to Proterial, Ltd.